

TECNICAL BULLETIN 7

Technical info

April 2015

Hi All

Here is a technical bulletin with information covering several different products. Please read carefully and translate for your tech service as needed.

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1 Improved side guides of MULTI AIR

The new side guides have a spring steel base with 4 magnets

- Better grip
- The guide plate leans inwards a little to ensure constant contact with the pile as the pile height feeds out and the height decreases
- Fitted to all new units

2 option of long feed software for MULTI AIR

- The standard is 650 mm which is already quite long with the optional software you can feed sheets to 900 mm long....
- Price of kit eur 299 to order

3 Strike perf heads

- These will be delivered as an accessory to the new lightning as from end June
- From 1 to 4 can be fitted
- Plug and play into the socket
- Cost per head 799€

Note the perf wheels and counter wheels are a wear part

4 48tpi perfining comb for multi

A new japan sourced HSS steel comb

For use up to ca 120g paper (thinner due to more teeth = more contact area)

5 New glue in 70 ap tank

The factory is using a new glue with latex mixed in

Advantage :

=> More grip and more flexible spine

Disadvantage :

=> Looks milky coloured

6 new glue tank in 70 ap now called 80 ap due to new tank

The glue tank is now with side gluing first

Then 2 glue rollers and a scraper bar

Advantage :

=> Faster cooling of book on the sides

=> Easier to adjust side gluing

=> Simplified guides don't get stuck in the runners

Disadvantage :

=> None

7 New special pur effect eva glue

Planatol is now selling a eva based re-heatable glue with near pur type adherence

We are soon going to test this in the 80ap

It should make most requirements for a pur binder obsolete

That's it for the moment.

Have fun and remember Dumor machine are easier to repair!

Dumor Crew