



## TECNICAL BULLETIN 3

# MULTI-AIR

Hi All,  
as part of our support to your sales of **Dumor** machines we send out from time to time a technical bulletin.

### **TECHNICAL BULLETIN NR 3**

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#### **1. Problem:**

Possible air valve u/s( un-serviceable)

It only happened once but we give you pre- advice for your installed base:

#### **Description:**

The linkage bar between air valve solenoid and air valve plate becomes disconnected due to the small screws that hold it together becoming loose / detached and falling onto the lower rear cover.

#### **Symptoms:**

Early: Clacking noise=> screws becoming loose

Latterly: louder noise => screws very loose

Terminally: The paper will not feed( suction head ) correctly due to air valve remaining open or closed all the time, solenoid continues to operate however usually the screws will have dropped onto the rear cover

#### **To repair:**

a) If it has come apart: Open rear cover carefully to not let the parts fall out. Find the screws in the lower rear cover. Use a nylon nut on the screws to avoid them coming apart again or use Loctite® on the threads. Make sure the linkage is free to move when you re- assemble it

b) If just loose: Same as above

**Time required ca 10 minutes end to end !**



**Dumor!**

## **2. Improvement of perfing platen**

The new perfing platens are now in stock.  
They last about 4 x longer than the earlier versions  
Price is same as earlier version  
They are a wear part: so not warranted

*Improving all the time...*

*Best wishes for the new year 2015*

*Dumor crew*

WE WISH YOU  

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*a Happy New*

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**YEAR**